

4<sup>th</sup>



**IFFE  
EXP  
2025**

**11 12 13** NOVEMBER 2025  
NSIC GROUND, RAJKOT  
[www.iffexpo.com](http://www.iffexpo.com)

**EMPOWERING FOUNDRY GROWTH  
“INNOVATE” “NETWORK” “EXPAND”**



# 4<sup>th</sup> EDITION OF INDIA'S PREMIUM EXHIBITION

ON FOUNDRY, FORGING & CASTING INDUSTRY

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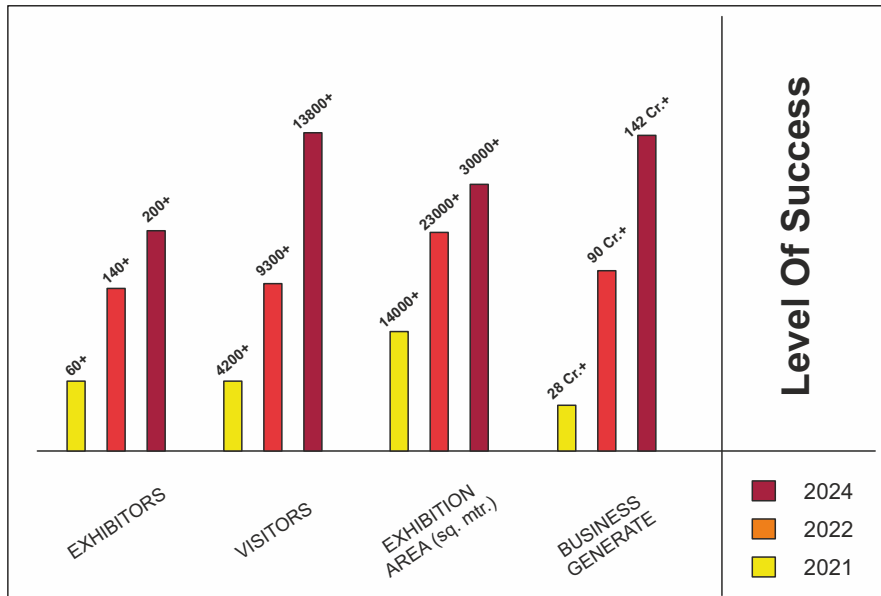
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## ABOUT IFFE 2025: Indian Foundry Forging Equipment Expo

IFFE - The Premium Foundry, Forging, Equipment Exhibition in India! IFFE Is The Perfect Platform For Businesses Looking To Showcase Their Products And Services To A Global Audience. It Is An Ideal Opportunity For Industry Professionals To Network, Build Relationships, And Stay Updated On The Latest Trends In The Foundry, Forging, And Equipment Industries. As The Largest Exhibition In India For Foundry, Forging, And Machine Tools, IFFE Will Bring Together Leading Companies, Entrepreneurs, Innovators, Investors, And Professionals From Around The World Under One Roof.



## IFFE 2025 -Rajkot: A Vibrant and Industrial Hub for Foundry, Forging, and Investment Casting Industries.

Rajkot stands as a beacon of growth and innovation in the foundry, forging, and investment casting sectors. With its rich industrial ecosystem, technological advancements, and strategic global reach, the city is poised to become a preferred hub for domestic and international investments.

For businesses seeking a competitive edge, Rajkot offers unparalleled opportunities to thrive and scale in India's rapidly growing industrial landscape.

## RAJKOT : India's Largest Foundry HUB



## Foundry Industry: The Heart of Rajkot's Manufacturing Ecosystem

Rajkot's foundry industry has established itself as one of the largest and most competitive clusters in India.

**India's annual casting production grew from 10.5 MT (2018) to 13.5 MT (2024).**

- › Rajkot's contribution surged from 1.0 MT to 2.7 MT during the same period.
- › Sectors served: Automotive (30%), Industrial Machinery (25%), Construction (20%), Energy (15%).
- › The Indian foundry industry is growing at a 15% CAGR, and Rajkot's cluster is expanding even faster due to technological advancements and export opportunities.
- › India is the second-largest producer of castings globally, after China, and Rajkot plays a key role in this achievement.
- › The foundry industry in Rajkot employs over 50,000 skilled and semi-skilled workers, directly and indirectly supporting the local economy.

## Forging Industry: Driving Precision and Strength

Rajkot's forging industry is a significant contributor to India's manufacturing backbone, supplying essential components to domestic and global markets.

- › India's forging output increased from 8 MT in 2018 to 13 MT in 2024.
- › Rajkot specializes in high-quality forged components for automotive, railways, and oil & gas sectors.
- › Technology adoption: CNC presses, automation, and energy-efficient processes.

## Investment Casting: Precision Manufacturing for the Future

Investment casting in Rajkot is emerging as a key growth driver due to its ability to produce complex, high-precision components for critical applications.

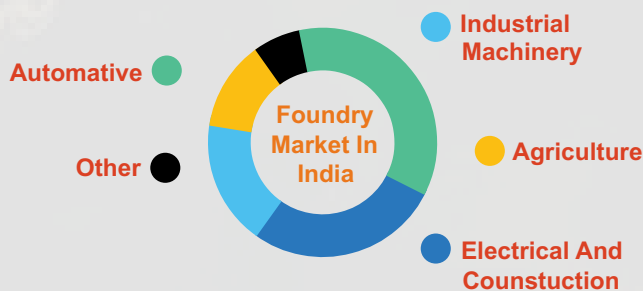
- › **Current Market Size:** The Indian investment casting market is valued at ₹ 4,000 crore (USD 480 million) and is expected to grow at a 12% CAGR over the next five years.
- › **Rajkot's Contribution:** The city accounts for nearly 15% of India's investment casting output, focusing on sectors like:
  - Aerospace & Defense
  - Medical Equipment
  - Energy Sector.
- › **Technological Advancements:** Rajkot's manufacturers are adopting 3D printing, rapid prototyping, and vacuum casting technologies, reducing lead times and enhancing accuracy.

# Why Rajkot is the Preferred Investment Destination

1. **Strategic Location:** Proximity to Mundra and Kandla ports ensures seamless export logistics.
2. **Government Support:** Policies like Make in India, Atmanirbhar Bharat, and state incentives boost industrial investments.
3. **Skilled Workforce:** Over 1 lakh skilled professionals are engaged in the foundry, forging, and casting sectors.
4. **Thriving Ecosystem:** Rajkot houses over 200 ancillary industries and R&D centers, fostering innovation and supply chain efficiency.
5. **Investment Potential:** Rajkot offers attractive ROI for investors, with growth in:
  - o Foundry exports (expected to cross Rs. 15,000 crore by 2030).
  - o Forging units expanding capacity with investments exceeding Rs. 500 crore annually.
  - o Investment casting facilities adopting smart manufacturing technologies.

## INDUSTRY SCENARIO >>>

### Foundry Market In India :



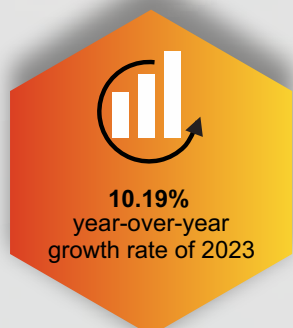
A foundry is a workshop for manufacturing metal castings, wherein the molten or liquid metal is poured into a mold made of metal, sand, or a ceramic substance. The metal casting comprises a hollow cavity of the desired shape to form geometrically complex parts when liquid metal is poured into it.

The Indian foundry industry is a leading engineering sector with annual production of over 7 million tonnes of castings, accounting for about 8–9% of total castings production in the world. There are approximately 4,500 foundry units in the country out of which 90% can be classified as small-scale units, 8% as medium-scale units, and 2% as large-scale units. The foundry industry is dispersed across various geographical clusters, of which the Rajkot cluster is one of the major ones.

## Foundry and Casting Industry Market in India Size & Forecast

The Global Foundry Market in India size is estimated to grow at a CAGR of 10.77% between 2022 and 2027 with the market size forecast to increase by USD 15,684.57 million.

The growth of the market depends on several factors, including a focus on technology upgrades, make-in-India initiatives, and increasing confidence within the foundry industry.



## Exhibitor profile

- Foundry Equipment & Raw Material
- Complete Foundry Plants
- Auxiliary Equipment
- Foundry Services
- Forging Equipment & Raw Material
- Moulding & Core Making
- Low-Cost Automation
- Metal Cutting, Metal Forming
- Heat Treatment & Drying
- Aluminium Die Casting
- Machining & Robotics
- Material Handling Equipment
- Environment Control
- Measuring, Testing, Process Control Instruments
- Casting Machines, Accessories
- Sand Preparation, Treatment & Reclamation
- Core Shooter
- Shot Blasting
- Lost -Foam Casting
- 3D Printing
- Investment Casting Machine Manufacturers

## Visitor profile

- Brass Manufacturer
- Automobile Industry
- Machinery Shop
- Engineering Industry
- Defence & Aerospace Railways
- Technology Suppliers & Technology Seekers
- Energy & Infrastructures
- Machinery Manufacturers
- Trade Delegation
- Government Officials
- Investors & Promoters
- R & D Institution
- Products & Services Users
- Consultants
- Casting Manufacturers
- Foundry Technician
- Valve and Pump Manufacturers

## PARTICIPATION CHARGES

### FABRICATED STALL

The Smallest Stall (booth) Size Is  
9 SQ. MTR (3Mx3m)  
[With Standard Facilities]

### BARE SPACE

The Smallest Stall (booth) Size Is  
18SQ. MTR  
Without Standard Facilities  
And Power; These Will Be  
Charged Additional As Per  
Consumption]

### PREMIUM SPACE COST

- 2 Sides Open 15% Extra
- 3 Sides Open 25% Extra
- 4 Sides Open 30% Extra

#### STANDARD BOOTH (PER SQ. MTR)

#### BARE SPACE (PER SQ. MTR)

#### INDIAN COMPANY

₹10,000+TAX

₹9,000+TAX

#### NON-INDIAN COMPANY

\$270+TAX

\$250+TAX

#### Important Notice:

1. All decisions will be subject to Ahmedabad, Gujarat jurisdiction E & OE.
2. All decisions made by the Organiser will be final and binding, and every exhibitor is required to adhere to them.
3. The Stall Fabricator is required to deposit a Demand Draft (DD) of Rs. 1 lakh as a security deposit with the Exhiference Media. The Exhiference Media will refund the DD to the Fabricator upon the completion of the exhibition.
4. Full payment must be made at least 10 days prior to the exhibition date. Exhibitors who fail to complete the payment by the deadline will not be granted possession of their allotted stalls.

### EXTRA FACILITIES

Power Required HP

### INDIAN COST

₹3000+tax pr hp

Compressor

3 cfm/100psi

6 cfm/100psi

10 cfm/100psi

₹10000+tax pr connection

₹15000+tax pr hp connection

₹20000+tax pr hp connection

## UPCOMING EXPO



2<sup>nd</sup> Kolhapur  
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## CONTACT INFO FOR BOOKING



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